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File Number: SDS_ BB-2590/U _R01
Date: 2024-1-1

Section 1 -- Product and Company Identification

Product Name: Rechargeable Lithium Ion Battery Pack

Product Model No.: BB-2590/U

Inventus Part No: 07.52590-001

COMPANY NAME:

Inventus Power, Inc.
1200 Internationale Parkway, Woodridge IL 60517

EMERGENCY TELEPHONE NUMBER:

Inside the US: 1-800-424-9300
Outside the US: + 1 703-741-5971

MANUFACTURING SITE:

Inventus Power Mexico S.A de C.V.
Address1: Calle Guerrero Negro No. 9985 Parque Industrial Pacifico, Tijuana Baja California 22643 Mexico
Telephone number: +52 664 231 4832

EMERGENCY TELEPHONE NUMBER:

+52 664 231 4832

Section 2 -- Composition / Information on Ingredients

Battery Product Matrix:

Inventus Power P/N	Customer P/N	Pack Configuration	Pack Nominal Voltage V	Pack Nominal Capacity (Ah)	Pack Energy (Wh)
07.52590-001	BB-2590/U	2 x 4S3P	14.40	20.00	288.00

Component	Material	Formula	CAS Number
Positive Electrode	Lithium Cobalt Oxide	LiCoO ₂	1307-96-6
	Manganese Oxide	MnO ₂	1313-13-9
	Nickel Oxide	NiO	1313-99-1
Negative Electrode	Graphite	C	7440-44-0
	Copper		
	Aluminum		

Electrolyte	Ethylene Carbonate – Solvent	C3H4O3	96-49-1
	Diethyl Carbonate – Solvent	C5H10O3	105-58-8
	Lithium hexafluorophosphate	LiPF6	21324-40-3
Housing	Lexan EXL9330	111211-39-3	Housing

Section 3-- Hazards Identification

During normal operation, there is no contact with electrolyte and no hazard exists. In order to prevent fire and explosion of batteries, abusive conditions such as crush, a severe drop, puncture, etc., must be avoided.


Cells may leak electrolyte if exposed to high temperatures or fire, and in extreme cases they may explode. Hydrogen Fluoride, among other things, may be present in the vented gas.

This section provides information regarding unusual conditions resulting from abuse of the battery electrodes and electrolytes.

In the event of a fire, the most severe hazard exists. The effects of fire can include explosions, toxic fumes and vapors

i. GHS Classification

- | | |
|--|---------------|
| Skin irritation | (Category 2) |
| Skin sensitization | (Category 1) |
| Eye irritation | (Category 2) |
| Single target organ, toxicity, single exposure | (Category 3) |
| Carcinogen | (Category 1B) |

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ii. GHS Label elements, including precautionary statements

Pictograms



Signal word Danger/Warning

iii. Hazard statements

- H315 Causes skin irritation in case of breach of battery casing
- H317 May cause an allergic skin reaction
- H319 Causes serious eye irritation in case of leak or spill of electrolyte, again under abuse conditions
- H335 May cause respiratory irritation when exposed to fumes from fire, but not under normal usage conditions
- R10 Flammable

iv. Precautionary statements

- P280 Wear protective gloves/protective clothing/eye protection / face protection.
- P312 Call a POISON CENTER or doctor/ physician if exposed to fumes or electrolyte
- P313 Get Medical Attention
- P302 + P350 IF ON SKIN: Gently wash with plenty of soap and water.
- P301 + P330 + P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
- P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Section 4 -- First Aid

Under normal operating conditions, contents of the cells are in sealed (polymer pouch/metal can or cylinder) condition and pose no threat to the user.
Exposure to the cell internal content happens under abusive conditions.

Inhalation: Contents of open battery may cause respiratory irritation. Move to fresh air immediately and seek medical attention.

Skin: Contents of open battery may cause skin irritation. Wash skin with copious amount of soap and water.

Eye: Contents of open battery may cause eye irritation. Flush your eyes immediately with water for at least 15 minutes and seek medical attention.

Ingestion: Seek medical attention immediately. Induce vomiting.

Section 5 -- Fire Fighting

In case of Fire use CO2 or CLASS ABC fire extinguisher

In case battery burns with other combustible, use corresponding fire extinguisher. Corrosive fumes may be present during fire. Use protective equipment (gloves, breathing apparatus, goggles etc.)

Gases from the burning fire will include Hydrogen Fluoride, Carbon oxides, Hydrocarbons among others.

Section 6 -- Accidental Release

Battery material is enclosed in either metal casing or in laminate and does not release easily under normal usage. Under abuse conditions such as puncture, high heat exposure, electrical abuse electrolyte containing vinyl chloride salt in organic solvent may leak out. See section 4 for first aid measures. Seek medical attention.

Contain the spillage with sand or vermiculite and if necessary bunding.

Do not dispose of spillage waste into regular waste streams.

Section 7 -- Instructions on Safe Handling and Use

Storage: Store within the recommended temperature limit of the battery (read instruction manual for specific limits). Do not expose to high temperature (60°C/140°F). Avoid short circuit of the battery. Short circuit of the battery may cause release of gas and may pose burn hazard.

Handling: Do not disassemble, crush, or otherwise abuse the battery. Do not open the battery.

Charge: Charge only with dedicated/specific chargers designed for this battery

Discharge: Discharge within the temperature limits of the battery detailed in the specification.

Disposal: Dispose/Recycle according to the applicable municipal, state, and federal regulations. Do not dispose in household or commercial waste bin.


Caution: This battery, when abused may pose fire, explosion, and severe burn hazard. Handle it with caution.

Section 8 -- Exposure Control and Special Protection Information

Control Parameters:

Components with workplace controls:

Graphite CAS 7782-42-5	TWA	2.5 mg/m3	USA, NIOSH recommended exposure limits
		5 mg/m3	USA, OSHA limits for air contaminants
		5 mg/m3	USA, OSHA occupational exposure limits
		3 mg/m3	Australian workplace exposure standards for airborne contaminants
Lithium CAS 21324-40-3 hexafluorophosphate	TWA	2 mg/m3	Canada, British Columbia OEL Canada, Alberta OEL
	TWAEV	5 mg/m3	Canada, Quebec OELs
	TWA	2.5 mg/m3	USA, OSHA limits for air contaminants USA, OSHA occupational exposure limits
	TLV	2.5 mg/m3	USA, ACGIH Threshold Limit Value

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TWA	2.5 mg/m3	Australian workplace exposure standards for airborne contaminants
TWA	2.5 mg/m3	Canada, British Columbia OEL Canada, Alb. OEL
TWAEV	2.5 mg/m3	Canada, Quebec OELs

Engineering Controls:

Have eye bath available.

Use non-sparking tools.

Protective Equipment: Wear chemical-resistant gloves and chemical safety goggles.

Hygiene: Follow good industrial hygiene procedures. Keep away from food and beverages.

Use safety precautions for handling high voltage, high wattage battery.

Use safety goggles, acid resistant safety gloves, air mask if exposed to internal content of the cell/battery.

Section 9 -- Physical and Chemical Properties

Appearance: Solid

Form Factor: Mostly rectangular

Odor: N/A

PH: N/A

Flash Point: N/A

Density: N/A

Solubility: Insoluble in Water


Section 10 -- Stability and Reactivity

Not reactive under normal condition of usage.

Note safe handling procedure.

Avoid high temperature, high humidity and mechanical abuse, short circuit, and sparks

Read label and manufacturer instruction before usage and disposal

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Section 11 -- Toxicological Effect

Acute Toxicity:

Not known for Lithium Cobaltate, Aluminum, and Graphite or Lithium Iron Phosphate.

Copper causes gastrointestinal disturbance in 60-100mg sized coarse particulate. TDLo- Rabbit 375mg/kg

Organic electrolyte LD50, oral - -Rat 2000mg/kg or more

Local Effects:

Not known for Lithium Cobaltate, Graphite and Organic Electrolyte or Lithium Phosphate.

Aluminum has no known local effects.

Copper in coarse particulate is eye irritant

No known carcinogen in this product.

Section 12 -- Ecological Information

Battery is not biodegradable. Do not dispose in landfill. Please follow local regulations regarding recycle and disposal.

No data available on aquatic toxicity, Bio accumulative potential, Mobility in soil.

Section 13 -- Disposal Information

Dispose/Recycle according to the applicable municipal, state, and federal regulations. Do not dispose of in household or commercial waste bin or stream. Battery label contains Eu Battery directive compliant marking. Follow local and federal regulations for disposal and recycling of lithium-ion batteries.

Section 14 -- Transportation Information

Proper Shipping Name: Lithium-Ion Battery

Lithium-ion batteries are hazardous material/ dangerous goods per US and international transportation authority (IATA, USDOT, IMDG, ADR etc.)


This battery is 288 Wh and is shipped as fully regulated class 9 hazardous material/dangerous goods.

The UN number for the battery pack is UN3480.

UN number is UN3481 when the battery pack is contained in the equipment or packed with the equipment.

This battery meets the requirements of the test in the United Nations (UN) Manual of Tests and Criteria, Part III, sub-section 38.3

DOT: 49CFR 173.185

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IMDG: Refer to IMDG/Ocean Transport ENS F-A, S-I

IATA: Refer to IATA-ICAO/Air Transport ERG CODE 12FZ

Avoid transportation which may cause damage to the package. Keep in original packaging. Do not transport damaged containers.

Section 15 -- Regulatory Information

This product is considered an article under the chemical inventories listed below and consequently is exempt from listing on these inventories:

- US EPA Toxic Substance Control Act (TSCA)
- European Inventory of Existing Chemical Substances (EINECS/ELINCS)
- Other International Regulations

Transport of rechargeable lithium-ion batteries is regulated by various bodies, (IATA, IMO, US-DOT) that follow the United Nations "Recommendations on the Transport of Dangerous Goods.

Regulations specifically applicable to the product:

ICAO 2024 Edition of ICAO Technical Instructions for the Safety Transport of Dangerous Goods by Air

IMO IMDG Amendment 41-22 2022 Edition. battery pack complies with the special provision 188 of the IMDG CODE.

IATA 65th Edition (2024) of the IATA Dangerous Goods Regulations (DGR),

US Department of Transportation DOT (49 CFR 100-185), (USA)

OSHA hazard communication standard (29 CFR 1910.1200)

This battery is shipped as fully regulated class 9 hazardous material, Packing Instruction PI965, 1A for Packs >100 Wh.

This battery is shipped as fully regulated class 9 hazardous material (classified as Large battery per USDOT 49CFR)

Batteries shipped with or contained in equipment must follow IATA Packing Instruction 966, Section I or PI967, Section I based on battery capacity

Shipment must accompany dangerous goods shipping paper.

Employees handling lithium-ion batteries must receive dangerous goods/hazmat training.

Section 16 -- Other Information

The information contained in this Safety data sheet is based on the present state of knowledge and current legislation.

This safety data sheet provides guidance on the health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for applications.

Although the electrolyte contains chemicals that by itself can cause harm, it is not present in an amount or form to cause splash.



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